

**Hayes Family Wines** is a small-scale, family owned and operated wine producer located in Stone Well in the heart of the Barossa Valley. Our multi generation vineyards have an enviable track record of producing some of the region's finest wines. Our Estate Vineyards are Certified Organic. Our wines are made with thought, using organic, sustainable and traditional low-intervention practices, whilst embracing innovation. We have an uncompromising focus on producing the best wines possible; wines that display fruit purity, balance and ageability.

## 2020 BAROSSA VALLEY SEMILLON

### GROWING SEASON

The 2020 Barossa Valley vintage will be remembered for many reasons both locally and globally. In the vineyard, 2020 was the second consecutive season of very low yields. But like 2019, the vintage is shaping up to be a stand-out for quality. The growing season started dry and stayed that way. A pattern that has been in play since the 2017 vintage. Early heat in October coupled with unseasonal high winds resulted in a very poor fruit set, particularly in the Shiraz. After the early setbacks, vintage progressed as we had wished. Dry, warm days and cool nights allowed discretion when picking. We chose to wait for flavour ripeness. By the early April all our Barossa Valley grapes were harvested. The good news is that flavours and colours (in reds) and overall quality is exceptional. Another extremely good Barossa vintage in the making.

### TASTING NOTE

100% old vine Maderia Clone Semillon grown in Ebenezer in the Northern Barossa. Handpicked, hand sorted, de-stemmed, the 2020 Barossa Valley Semillon is a blend of stainless tank and barrel ferments.

The Semillon is light straw tinged with green. Extraordinarily fresh and bright in its youth. Beautiful spring nose featuring lemon and lime. The wine is light, very clean and fresh. A wonderful wine to enjoy over the warmer months but with enough structure to handle a few years in the cellar should you desire.

### SPECIFICATIONS

**Region:** Barossa Valley

**District:** Ebenezer

**Variety:** Semillon

**Alcohol:** 12.0%

**Production:** 400 bottles

**Cellaring:** 10 years+

**Winemaker:** Christa Deans

**RRP:** \$25



HAYES FAMILY WINES

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JAMES HALLIDAY WINE COMPANION | Proud to be a 5 Star Winery ★★★★★  
HUON HOOKE REAL REVIEW | Certificate of Excellence awarded 2018, 2019, 2020